

## Fit Stix / Flange Adjustment

### Fit Stix

The professional's tool for aligning steel sheet or plate. With only one hand and the Fit Stix, the welder can lift one steel sheet while pressing down the matching piece. The Fit Stix can even set the weld gap. Pipe welders can also use the Fit Stix on thin wall pipe.

- Rugged, lightweight, design.
- Comfortable grip.
- Drop forged alignment head.
- Heavy wall shank to resist bending.



| Part No. | Description                    | Weight (Lbs.) |
|----------|--------------------------------|---------------|
| 781850   | #3 (for 1/8" plate thickness)  | 1             |
| 781860   | #8 (for 5/16" plate thickness) | 1.43          |
| 781870   | #12 (for 1/2" plate thickness) | 1.87          |

### Flange Pins

Quick installing pins work as convenient reference points to level flange for tack and weld-out—no tools needed. Hardened tapered pins automatically center on 5/8" to 1-5/8" holes. Features Acme threads for maximum clamping power and hardened steel for long lasting use.

- **Weight:** 4 lbs. (1.8 Kg.)
- Part No. 780430-** ST-106 (sold as pair).



### Adjust-A-Flange®

Fits all flanges for 5" pipe and larger with bolt holes 3/4" to 1-5/8". Used in combination with the Adjust-A-Fit® to bring pipe flanges to exact plumb for tack and weld out. Eliminate 75% of the hard work in pipe fitting when used with the Adjust-A-Fit® and Roust-A-Bout. Handles loads up to 1,000 lbs. Flange nuts serve as convenient reference points to check level.

- **Weight:** 11 lbs. (5.0 Kg.).
- Part No. 780425-** ST-105



### Adjust-A-Fit®

Makes lining up fittings a trouble free, one man operation. Uses gravity to bring fittings to exact plumb or any angle up to 45°. Fastens directly onto fittings for loads up to 1,000 lbs. Threaded shaft assembly is hardened for long tool life. Cloverleaf set screw and threaded shaft handle work from either side.

- **Weight:** 11 lbs. (5.0 Kg.).
- Part No. 780420-** ST-104



### TruCut™

Before a pipe is cut and welded, exact angles need to be marked. TruCut™ Pipe Guides make the process of layout and design simpler, faster, and more accurate with less wasted material. If you weld pipe, you should not be without these handy, reusable marking templates. It doesn't matter if you are a professional or a weekend welder. These simple, but useful marking tools will put more precision into all of your projects.

- Available in two packaging options.
- Painted the universally recognized "safety yellow" for optimal customer attention.
- Ideal marking tool for cutting pipe.
- Reusable, quality materials, affordable.
- Made of durable 16 gauge steel.
- No mistakes—saves time and trouble.
- Assures perfect cuts every time.
- For saddle /90/ 45/ 22.5 degree.
- Avoids wasted material.
- Made in the USA.



| Part No.                  | Description  | O.D. Pipe Fit | Units/Box |
|---------------------------|--------------|---------------|-----------|
| <b>Single Packs</b>       |              |               |           |
| SP238-S                   | Saddle & 90° | 2-3/8"        | 1         |
| SP278-S                   | Saddle & 90° | 2-7/8"        | 1         |
| SP238-45                  | 45° & 22.5°  | 2-3/8"        | 1         |
| SP278-45                  | 45° & 22.5°  | 2-7/8"        | 1         |
| <b>Display Case Packs</b> |              |               |           |
| CP238-S                   | Saddle & 90° | 2-3/8"        | 12        |
| CP278-S                   | Saddle & 90° | 2-7/8"        | 12        |
| CP238-45                  | 45° & 22.5°  | 2-3/8"        | 12        |
| CP278-45                  | 45° & 22.5°  | 2-7/8"        | 12        |